



# IC-RDK 54

## Automatic roll-fed machines separate forming and punching

Automatic roll-fed thermoforming machine for use with combined forming and steel-rule cutting tools. High availability, optimum customer value, easy operability, high output.

The ILLIG IC-RDK 54 automatic pressure forming machine with IC process control and forming/punching technology has a forming area of 560 mm x 485 mm. The ILLIG RDK series machine has become the industry standard. Forming the heated material film with a pre-stretcher and forming air, and in the same cycle separating the formed part from the material web enables the production of formed parts with high-precision trimmed edges, and thus ideal for the automated processing of packaging.

## BENEFITS

- + CLEANTIVITY®
- + DYNAMIC PROCESS OPTIMIZATION
- + AUTOMATIC DEFAULT SETTING CALCULATION
- + HIGHEST CYCLE RATES FAST BUILD-UP FORMING PRESSURE
- + GUIDED TOOL CHANGE

## TECHNICAL DATA

### IC-RDK 54

Automatic roll-fed thermoformer, separate forming and punching

**560** mm X **485** mm

Forming area

max. **120** mm

Formed part height

max. **6** bar

Forming pressure

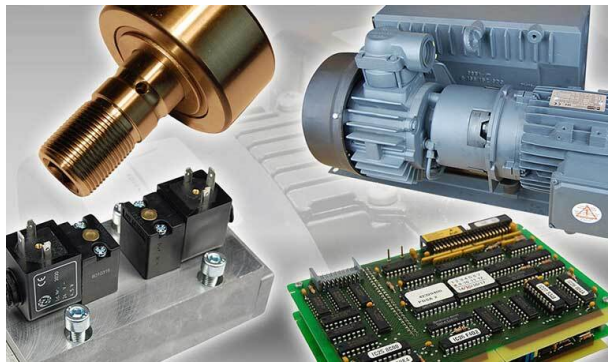
max. **55** cpm

Cycle speed

# SERVICES

## SPARE PARTS

With tool spare parts we offer our customers worldwide optimal support. Safe, reliable, superior parts for guaranteed quality.



## SPARE PARTS

With machine spare parts we offer our customers worldwide optimal support. Safe, reliable, superior parts for guaranteed quality.

## MONITORING

Our Monitoring products provide you a competitive advantage. Data analysis via our secure remote access service, enables you reduced costs and time for trouble shooting and increase the availability of your ILLIG system.



# SERVICES

## PROCESS IMPROVEMENT



Our experts will help you with production or optimize the entire thermoform process to achieve more performance, better product quality and higher machine availability for your ILLIG system.

## SERVICE AGREEMENTS

With service agreements we provide you support for your ILLIG system over the entire lifecycle.



## TECHNICAL SERVICES

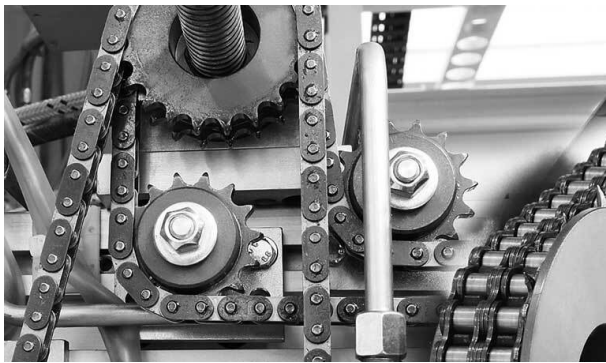


Technical Services offers our customers worldwide technical support.

# SERVICES

## TECHNICAL TRAINING

Master complexity - increase return. In accordance to this motto we educate the delegates to advanced line specialists.



## UPGRADES

With upgrades for our machines, our customers can implement new applications and functional enhancements and thus realize new customer requirements, improve profitability and increase their added value in a targeted manner.

## ACCESSORIES

ILLIG accessories with ILLIG Quality. High-quality materials with a long lifespan, with targeted use, are a guarantee for optimal work results.

